Please replace the paragraph beginning on page 7, line 25, with the following paragraph:

-- Each thickness of a first substrate 10a and a second substrate 10b is less than 0.7 mm, a transparent electrode 12 made of such as ITO (indium tin oxide) is formed on the first substrate. In present embodiment, although, the transparent electrode 12 is formed on the first substrate, it is possible that the transparent electrode 12 is formed on the second substrate. Further alignment layers 13a, 13b including polyamide or photo alignment material are formed on the transparent electrode 12, then an alignment direction of the alignment layer is determined by using a mechanical or optical method. On the other hand a liquid crystal layer 15 is formed between the first and second substrates. The protective layer 18a, 18b are an inorganic layers 19a or an organic layers 19b, or a plurality of layers composed of same matter (e.g., 19a and 19a) or different matter (e.g., 19b and 19a) and formed on outside surface of both the first substrate 10a and the second substrate 10b.

Continually a first polarizer 14a and a second polarizer 14b are formed on the protective layers 18a, 18b. See FIG.s 3 and 4. --

IN CLAIMS:

Please amend claims 1, 3-9, and 15 as follows:

1. (Amended) A glass substrate of a liquid crystal display device, comprising:

a first substrate and a second substrate; and

at least/one transparent protective layer formed on an outer surface of the first

substrate and the second substrate.

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